

September 27, 2012

Vicsa Safety S.A. Casa Matriz Pintor Cicarelli 683-SAN JOAQUÍN SAN **CHILI** 

Intertek Test Report Number: G100766457CRT-121

Dear Claudio Martinez Muratsuka:

Intertek has completed the evaluation of your US Eagle Safety Spectacles with Grey Lenses, manufactured by Vicsa Safety S.A. to the Rating of Z87+. The Safety Spectacles were evaluated to the requirements of American National Standard for Occupational and Educational Personal Eye and Face Protection Devices, ANSI/ISEA Z87.1-2010. The test samples were received on 8/16/12 in new condition. The evaluations were performed at Intertek in Cortland, NY on 9/12/12 through 9/17/12. The results of these tests are as indicated below.

| Sample(s) provided for Evaluation: |  |  |
|------------------------------------|--|--|
| 20 pairs of Safety Spectacles      |  |  |
|                                    |  |  |
|                                    |  |  |

| <u>Tests Completed:</u>                 | Test Date(s):   | <u>Section</u> | Results |
|---|-----------------|----------------|---------|
| General Requirements (All Protectors)   | 9/12/12-9/17/12 | 5              | PASS    |
| Impact Protector Requirements (Z87+)    | 9/12/12-9/17/12 | 6              | PASS    |
| Droplet and Splash, Dust, and Fine Dust |                 | O              |         |
| Protector Requirements                  | N/A             | o              | N/A     |

### NOTE: See Pages 3-7 for the representative data sheets for the product evaluated.

This test report concludes the work for your project outlined under Intertek Quote No: 500380131. If there are any questions regarding this report please contact the undersigned at 607-753-6711.

Tested by: Reviewed by:

Erik Sprague Associate Engineer Performance Group

Sara Ensign Technician I

San Ensign

Performance Group

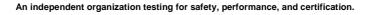












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Client: Vicsa Safety SA Engineer: Erik Sprague

| 9/12/12-| Job No.: | G100766457 | Tested By: | Erik Sprague | Date: | 9/17/12 | Product: | Spectacles | Reviewed By: | Sara Ensign | Date: | 9/25/12 |

Model No.: US Eagle Standard: ANSI/ISEA Z87.1-2010

Description: Safety Spectacles with grey lenses

Sample Control Number: 2012-06-250592; 2012-08-253705 TRANSCRIBED TEST DATA

| Type:  | Spectacle: | X | Goggle: | Faceshield:     | WH Lenses: |   | FF Respirator: | Removable:     |   |
|--------|------------|---|---------|-----------------|------------|---|----------------|----------------|---|
| Style: | Plano:     | X | Rx:     | Photochromatic: | Tinted:    | X | Clear:         | Non-Removable: | X |

| Table of Contents: | able of Contents: |          |                                       |            |  |  |  |  |  |  |
|--------------------|-------------------|----------|---------------------------------------|------------|--|--|--|--|--|--|
| Required:          | Page(s):          | Section: | Test Description:                     | Pass/Fail: |  |  |  |  |  |  |
| (X)                | 1-7               | N/A      | Intertek Report No: G100766457CRT-121 | N/A        |  |  |  |  |  |  |
| (X)                | 2                 | N/A      | Table of Contents                     | N/A        |  |  |  |  |  |  |
| (X)                | 2                 | N/A      | Equipment List                        | N/A        |  |  |  |  |  |  |
| (X)                | 3-5               | 5        | General Requirements (all protectors) | PASS       |  |  |  |  |  |  |
| (X)                | 5-7               | 6        | Impact Protector Requirements (Z87+)  | PASS       |  |  |  |  |  |  |

| Equipmen                   | nt List:                                   |                    |  |              |                |
|----------------------------|--|--------------------|--|--------------|----------------|
| Used:                      | Equipment:                                 | Manufacturer:      | Model No.:   | Control No.: | Cal. Due Date: |
| (X)                        | Headform                                   | Inspec             | EN 168:2001 Medium Head (50 <sup>th</sup> percentile adult male) | N/A          | N/A            |
| (X)                        | Headform                                   | Inspec             | "H" Head   | NA           | N/A            |
| (X)                        | 6-inch scales                              | Fowler             | 52-389-006   | N1273        | 4/23/13        |
| (X)                        | Gram Scale                                 | Denver Inst        | DI-4K  | S132         | 11/11/12       |
| (X)                        | (X) Calipers Mitu                          |                    | 0-6"   | N1217        | 5/30/13        |
| (X)                        | Tape Measure                               | Craftsman          | 939392   | N766         | 11/22/12       |
| (X)                        | Thermocouple / Meter / Rod                 | Newport            | HHM290/N   | M218         | 12/14/12       |
| (X)                        | Balance/Scale                              | Denver Instruments | MXX-612  | S295         | 9/14/12        |
| (X)                        | High Mass<br>Impactor (pointed projectile) | Intertek           | Z87-2010 High Mass   | J143         | 12/14/12       |
| (X)                        | Air Cannon                                 | Basic Eng          | HVIT   | N740         | 8/3/13         |
| (X)                        | Ventilation Probe                          | Intertek           | 1.5mm x 125mm  | J154         | 8/3/13         |
| (X) Needle Penetrator Into |  | Intertek           | Z87-2010 Penetrator  | J174         | N/A            |
| (X) Drop Ball              |  | Intertek           | Z87-2010 Drop Ball   | J147         | 2/10/13        |

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| Client:      | Vicsa Safety SA                                    | Engineer:    | Erik Sprague         |            |                     |
|--------------|--|--------------|----------------------|------------|---------------------|
| Job No.:     | G100766457   | Tested By:   | Erik Sprague         | Date:      | 9/12/12-<br>9/17/12 |
| Product:     | Spectacles   | Reviewed By: | Sara Ensign          | Date:      | 9/25/12             |
| Model No.:   | US Eagle   | Standard:    | ANSI/ISEA Z87.1-2010 |            |                     |
| Description: | Safety Spectacles with grey lenses                 |              |                      |            |                     |
| Sample Contr | rol Number: <b>2012-06-250592</b> ; <b>2012-08</b> | -253705      | TRANSO               | CRIBED TES | T DATA              |

| Type:  | Spectacle: | X | Goggle: | Faceshield:     | WH Lenses: | FF Respirator: | Removable:       |
|--------|------------|---|---------|-----------------|------------|----------------|------------------|
| Style: | Plano:     | X | Rx:     | Photochromatic: | Tinted: X  | Clear:         | Non-Removable: X |

# **Section 5, General Requirements (All Protectors)**

| Section<br>(Test) | Requirement   |  |                    | Results                                      |  |           | Compliance |
|-------------------|---|--|--------------------|--|--|-----------|------------|
| 5                 | General Requirements (A   | All Protectors)  |                    | •  |  |           | •          |
| 5.2               | Protectors shall be free from projections, sharp edges or other defects which are likely to cause discomfort or injury during use.  |  |                    |  | Physical Def<br>NO   | 1<br>ects | PASS       |
| 5.2.1<br>(9.6)    | Drop Ball Impact Resistanc  The protector lenses shall not a steel ball. A complete development of the following occurs; piece full surface, fracture, penetration not retained  Drop  Weight, grams Diameter, mm (inch) Drop Height, cm (inch) | ot fracture when<br>ice shall fail if<br>y detached fron | any of the n inner | Req'd:  Actual:  Sample 9.6: (1) (2) (3) (4) | Laboratory Condi Temperature Range 18-28 °( 65-82 °F) 71°  Impact eye Location Left Left Right Right | Humidity  | PASS       |
| 5.2.2             | Protector Criteria  |  |                    | See section                                  | 5.2.1  |           | Info only  |
| 5.2.3<br>(9.7)    | Ignition:  Protectors shall not ignite or rod is removed. Each extern (exclusive of textiles or elas  | ally exposed m   | naterial           | Sample #:                                    |  | tions:    | PASS       |

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| Client:      | Vicsa Safety SA                       | Engineer:    | Erik Sprague         |           |          |
|--------------|---------------------------------------|--------------|----------------------|-----------|----------|
|              | G100=751=                             |              | T. II. G             | _         | 9/12/12- |
| Job No.:     | G100766457                            | Tested By:   | Erik Sprague         | Date:     | 9/17/12  |
| Product:     | Spectacles                            | Reviewed By: | Sara Ensign          | Date:     | 9/25/12  |
| Model No.:   | US Eagle                              | Standard:    | ANSI/ISEA Z87.1-2010 |           |          |
| Description: | Safety Spectacles with grey lenses    | _            |                      |           |          |
| Sample Contr | ol Number: 2012-06-250592: 2012-08-25 | 3705         | TRANSC               | RIRED TES | Г ДАТА   |

| Type:  | Spectacle: | X | Goggle: | Faceshield:     | WH Lenses: | FF Respirator: | Removable:         |   |
|--------|------------|---|---------|-----------------|------------|----------------|--------------------|---|
| Style: | Plano:     | X | Rx:     | Photochromatic: | Tinted: X  | Clear:         | l Non-Removable: > | X |

| Section     | Requirement   | Results  | Compliance |
|-------------|---|--|------------|
| (Test)      | Kequitement   | Results  | Comphance  |
| 5           | General Requirements (All Protectors)   |  |            |
| 5.2.4 (9.8) | Corrosion Resistance:  Metal components used in protectors shall be corrosion resistant to the degree that the function of the protector shall not be impaired by the corrosion. Lenses and electrical components are excluded from these requirements.  Date/Time:  9/13/12 Brine solution:  9/13/12 Boil for 15 minutes  9/13/12 Immerse in room temp solution  9/13-9/14/12 10am-10am  Dry for 24-hours at room temp  9/14/12 Rinse, air dry, evaluate   | Laboratory Conditions:  Req'd: Temperature Humidity Range 18-28 °C Range (65-82 °F) 35-65 %  Actual: 68-71° 45-53%   Sample #:  Metal Components Function Impaired Screw 1 NO Screw 2 NO | PASS       |
| 5.2.5       | Minimum Coverage Area: The eyewire and lens shall cover in plain view an area of not less than 40 mm (1.57 in.) in width and 33 mm 1.30 in.) in height (elliptical) in front of each eye, centered on the geometrical center of the lens. Frames designed for small head sizes shall cover in plain view an area of not less than 34 mm (1.34 in.) in width and 28 mm (1.10 in.) in height (elliptical), centered on the geometrical center of the lens. Frames designed for small head sizes shall be tested on the 54 mm (2.13 in.) PD headform and are permitted to have an eye size, including eyewire thickness, as small as 34 x 28 mm (1.34 x 1.10 in.). Frames that are tested using the small headform shall be marked on the frame with the letter "H". | Sample #: 1  Minimum Coverage  YES   | PASS       |
| 5.3         | Minimum Lens Thickness:  The minimum lens thickness for specified protector shall be those indicated in Table 3.  | Sample #: 1 Type: (see table below) 6 Measured Lens Thickness (mm): 1.60   | PASS       |
| 5.4         | Marking Requirements:  All protectors shall bear the permanent markings in specified locations as shown in Table 4a of the standard. Markings shall follow the sequence shown in Table 4b of the standard. Marking for lens type and use applications shall be required only when claims for protection against the hazard or indicated use are made by the manufacturer.  In addition, the components of frames that are intended for prescription protector use shall be marked for size in accordance with the system described in ANSI Z80.5-2004. Fronts shall be marked with the A-dimension (eye size) and DBL.  | Sample #: 1  Markings on Sample  VICZ87+U6L3S  Meets requirements of Table 4a or 4b: YES   | PASS       |

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Client: Vicsa Safety SA Engineer: Erik Sprague 9/12/12-Job No.: G100766457 Tested By: Erik Sprague Date: 9/17/12 Product: Spectacles Reviewed By: Sara Ensign Date: 9/25/12 Model No .: US Eagle Standard: ANSI/ISEA Z87.1-2010 Description: Safety Spectacles with grey lenses Sample Control Number: 2012-06-250592; 2012-08-253705 TRANSCRIBED TEST DATA

 Type:
 Spectacle:
 X
 Goggle:
 Faceshield:
 WH Lenses:
 FF Respirator:
 Removable:

 Style:
 Plano:
 X
 Rx:
 Photochromatic:
 Tinted:
 X
 Clear:
 Non-Removable:
 X

| Section<br>(Test) | Requirement                           |                                       | Results   |        |  | Compliance |
|-------------------|---------------------------------------|---------------------------------------|-----------|--------|--|------------|
| 5                 | General Requirements (All Protect     | cors)                                 |           |        |  |            |
|                   | Reference Table 4a of standard:       | · · · · · · · · · · · · · · · · · · · |           |        |  |            |
|                   | Type of Mark                          | Lenses & Repl Spectacles              | All Other | Frame  | Complete Device<br>(no replaceable<br>parts) |            |
|                   | All Protectors shall bear the marking | gs below:                             | _         |        |  |            |
|                   | Mfg Mark or Logo                      | Yes                                   | Yes       | Yes    | Yes  |            |
|                   | Standard – Plano                      |                                       | Z87       | Z87    | Z87  |            |
|                   | Standard – Rx                         |                                       | Z87       | Z87-2  | Z87-2  |            |
|                   | Coverage (small head)                 | Н                                     |           | H      |  |            |
|                   | The following markings shall be req   | uired only when o                     |           |        |  |            |
|                   | Impact Mark –Impact rated Plano       | +                                     | Z87+      | Z87+   | Z87+   |            |
|                   | Impact Mark – Impact rated Rx         | +                                     | Z87+      | Z87-2+ | Z87-2+                                       |            |
|                   | Lens Type – Clear                     |                                       |           |        | _  |            |
|                   | Lens Type - Welding                   | W shade                               | W shade   |        | W shade                                      |            |
|                   | Lens Type – UV Filter                 | U scale #                             | U scale # |        | U scale #                                    |            |
|                   | Lens Type – Visible Light Filter      | L scale #                             | L scale # |        | L scale #                                    |            |
|                   | Lens Type – IR Filter                 | R scale #                             | R scale # |        | R scale #                                    |            |
|                   | Lens Type – Variable Tint             | V                                     | V         |        | V  |            |
|                   | Special Purpose S                     |                                       | S         |        | S  |            |
|                   | Use- Splash / Droplet                 |                                       |           | D3     | D3   |            |
|                   | Use – Dust                            |                                       |           | D4     | D4   |            |
|                   | Use – Fine Dust                       |                                       |           | D5     | D5   |            |

## **Section 6, Impact Protector Requirements (Z87+)**

| Section<br>(Test) | Requirement   | Results   | Compliance |  |  |  |  |  |  |  |
|-------------------|---|---|------------|--|--|--|--|--|--|--|
| 6                 | Impact Protector Requirements (Z87+)  |   |            |  |  |  |  |  |  |  |
| 6.1               | General   |   |            |  |  |  |  |  |  |  |
| 6.1.1             | Impact Rated Protectors:  | Information only  |            |  |  |  |  |  |  |  |
|                   | Shall meet the impact requirements and be marked per Tables 4a and 4b of the standard.  |   |            |  |  |  |  |  |  |  |
| 6.1.2             | Frames and Shells   | Tested as a complete device 6.2.2 and 6.2.3   | PASS       |  |  |  |  |  |  |  |
| 6.1.3<br>(9.10)   | Lateral (side) Coverage:  Impact rated protectors shall provide continuous lateral coverage (i.e. no openings greater than 1.5 mm (.06 in.) in diameter) from the edge of the lens to a point not less than 10 mm (0.394 in.) posterior to the corneal plane and not less than 10 mm (0.394 in.) above and not less than 10 mm (0.394 in.) below the horizontal plane centered on the eyes of the headform. | Sample #:  Location  0° Right (random)  10 mm above  90° Right 10mm above  90° Left 10mm above  0° Left (random)  10mm below  90° Right 10mm below  90° Left 10mm below | PASS       |  |  |  |  |  |  |  |

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Client: Vicsa Safety SA Engineer: Erik Sprague 9/12/12-Job No.: G100766457 Tested By: Erik Sprague Date: 9/17/12 Product: Spectacles Reviewed By: Sara Ensign Date: 9/25/12 Model No.: US Eagle Standard: ANSI/ISEA Z87.1-2010 Description: Safety Spectacles with grey lenses

Sample Control Number: 2012-06-250592; 2012-08-253705 TRANSCRIBED TEST DATA

| Type:  | Spectacle: | X | Goggle: | Faceshield:     | WH Lenses: | FF Respirator: | Removable:       |  |
|--------|------------|---|---------|-----------------|------------|----------------|------------------|--|
| Style: | Plano:     | X | Rx:     | Photochromatic: | Tinted: X  | Clear:         | Non-Removable: X |  |

| (Test)          |   |  |           |  |  |  |  |  |  |
|-----------------|---|--|-----------|--|--|--|--|--|--|
|                 | Impact Protector Requirements (Z87+)  |  |           |  |  |  |  |  |  |
| 6.2             | Impact Requirements   |  |           |  |  |  |  |  |  |
| 6.2.1           | Protector Acceptance Criteria   | See sections 6.2.2, 6.2.3, 6.2.4, 6.2.6  | Info only |  |  |  |  |  |  |
| 6.2.2<br>(9.11) | High Mass Impact:  The complete device shall be capable of resisting an impact from a pointed projectile.  A complete device shall fail if any of the following occurs; piece fully detached from inner surface, fracture, penetration of the rear surface, lens not retained.  | Laboratory Conditions:  Req'd: Temperature Humidity Range 18-28 °C Range (65-82 °F) 35-65 %  Actual: 71° 49%   |           |  |  |  |  |  |  |
|                 | Impactor- Pointed Projectile  Required Actual  Weight, (grams) 500 502  Drop Height, cm (inch) 127 (50") 50"  | Sample Impact eye Fracture, 9.11: Location penetration, etc  (1) Left NO (2) Left NO (3) Right NO (4) Right NO | PASS      |  |  |  |  |  |  |
| 6.2.3<br>(9.12) | High Velocity Impact:  The complete device shall be capable of resisting impact from a 6.35 mm (0.25 in) diameter steel ball traveling at the velocity specified in Table 5 (see Appendix A). No contact with the eye of the headform is permitted as a result of the impact.  A complete device shall fail if any of the following occurs; piece fully detached from inner surface, fracture, penetration of the rear surface, lens not retained. For the high-velocity test, the unaided eye observes any piece adhering to the contact paste, or observes contact paste on the projectile or complete device.  **Complete APPENDIX A prior to testing **  Steel Ball  Required Actual  Diameter, mm 6.35 6.34  Weight, grams 1.06 1.01 | Laboratory Conditions:   Req'd:   Temperature   Range 18-28 °C   Range   35-65 %   Actual:   70°   44%         | PASS      |  |  |  |  |  |  |

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Client: Vicsa Safety SA Engineer: Erik Sprague 9/12/12-Job No.: G100766457 Tested By: Erik Sprague Date: 9/17/12 Product: Spectacles Reviewed By: Sara Ensign Date: 9/25/12 Model No.: US Eagle Standard: ANSI/ISEA Z87.1-2010 Description: Safety Spectacles with grey lenses

Sample Control Number: 2012-06-250592; 2012-08-253705 TRANSCRIBED TEST DATA

| Type:  | Spectacle: | X | Goggle: | Faceshield:     | WH Lenses: | FF Respirator: | Removable:       |  |
|--------|------------|---|---------|-----------------|------------|----------------|------------------|--|
| Style: | Plano:     | X | Rx:     | Photochromatic: | Tinted: X  | Clear:         | Non-Removable: X |  |

| Section         | Requirement  |  |               | Results           |   |          |    | Compliance |  |
|-----------------|--|--|---------------|-------------------|---|----------|----|------------|--|
| (Test)          |  |  |               |                   |   |          |    |            |  |
| 6               | Impact Protector Requirements (Z87+)   |  |               |                   |   |          |    |            |  |
| 6.2.4 (9.13)    | Penetration Test (lenses on Lenses for all complete dev resisting penetration by a w A complete device shall fai piece fully detached from it penetration of the rear surface.  Needle  Weight, grams Drop Height, cm (inch) | rises shall be capable reighted needle.  I if any of the followinner surface, fracture ace, lens not retained.  Penetrator | ing occurs;   | Req'd:     Req'd: | Aboratory Condit Temperature Range 18-28 °C (65-82 °F) 70°  Impact eye Location Left Left Right Right | Humidity |    | PASS       |  |
| 6.2.5<br>(9.14) | Prescription Lens Material   | Qualification  | Not this type | 2                 |   |          | NA |            |  |
| 6.2.6<br>(9.11) | Prescription Lens Mounting A complete device shall fair piece fully detached from it penetration of the rear surfa   | l if any of the followinner surface, fracture  | ,             | Not this type     |   |          |    | NA         |  |